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STANDARD SIDEL NOTES FOR PET BOTTLE

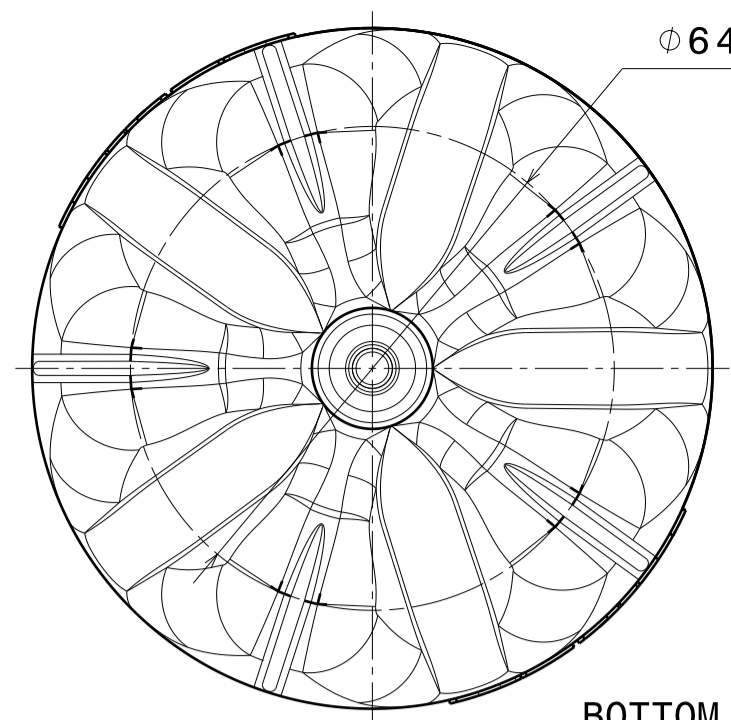
FOR BOTTLES 72 HOURS AFTER MANUFACTURE WHEN STORED AT ROOM TEMPERATURE AND 50% R.H. OR FOR DIRECT BLOW FILL PROCESS BOTTLES, I.E.COMBI EQUIPMENT.

- 1 ALL DIMENSIONS IN MILLIMETERS (EXCEPT WHERE NOTED).
- 2 APPROVED FINISH/CLOSURE SYSTEMS, INCLUDING SUPPORT LEDGE DETAILS, MUST BE USED.
- 3 THE FOLLOWING TOLERANCES APPLY FOR OVERALL HEIGHT, MAJOR DIAMETER, AND LABEL DIAMETER (EXCEPT WHERE NOTED):
 HEIGHT ±0.5% OF STATED DIMENSIONS
 DIAMETER ±1.0% OF STATED DIMENSIONS

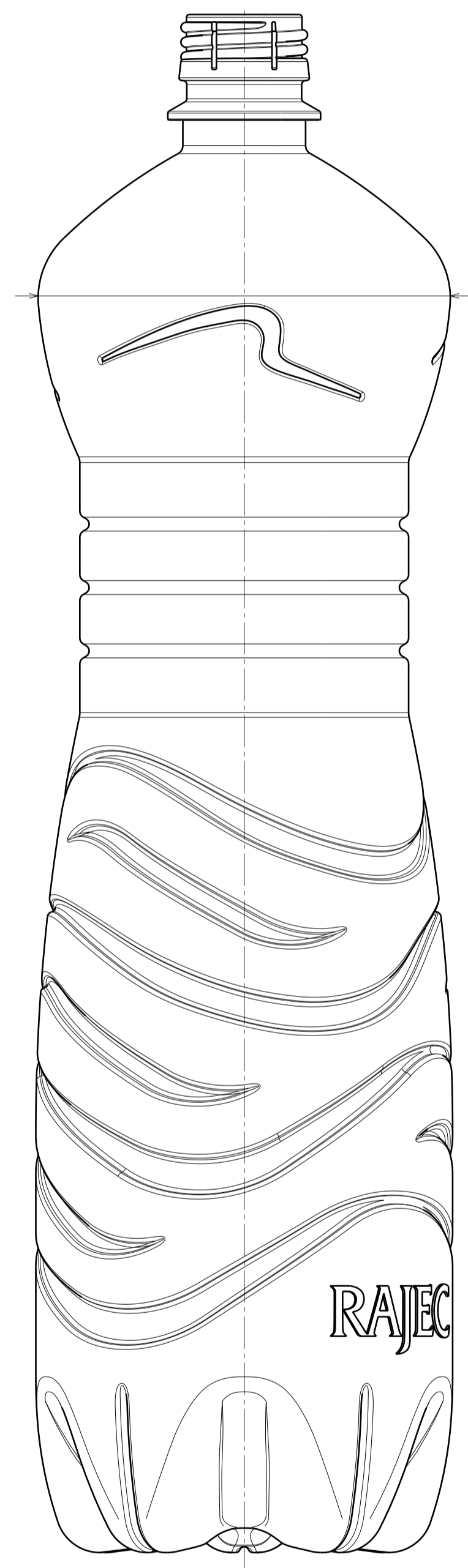
4 FOR AS DELIVERED BOTTLES, THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):

ALL PRODUCTS EXCEPT HOTFILL	INDIVIDUAL	AVERAGE
NOMINAL CAPACITY		
<=300ml	+7ml / -3ml	+6ml / 0
>300 TO <=1000ml	+1,70% / -0,8%	+1.6% / 0
>1000 TO <=2000ml	+1,3% / -0,6%	+1.2% / 0
>= 2000ml	+1,1% / -0,5%	+1.0% / 0
NCB Hotfill		
NOMINAL CAPACITY		
<=500ml	+11ml / -5ml	+10ml / 0
>500ml	+1,7% / -0,8%	+1.6% / 0

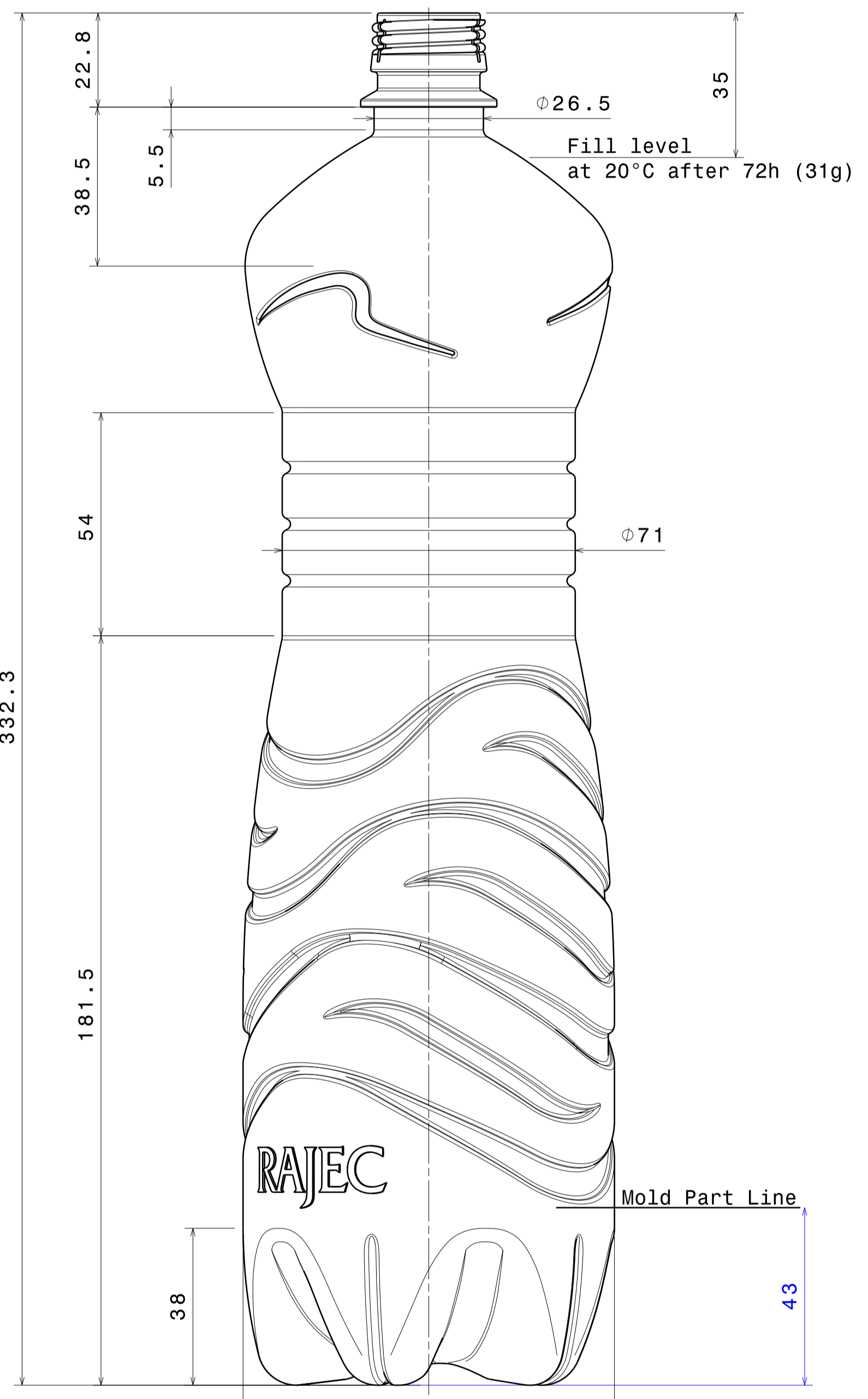
6 UNDER NECK PROFILE AND DIMENSIONS ARE FOR INDICATION ONLY



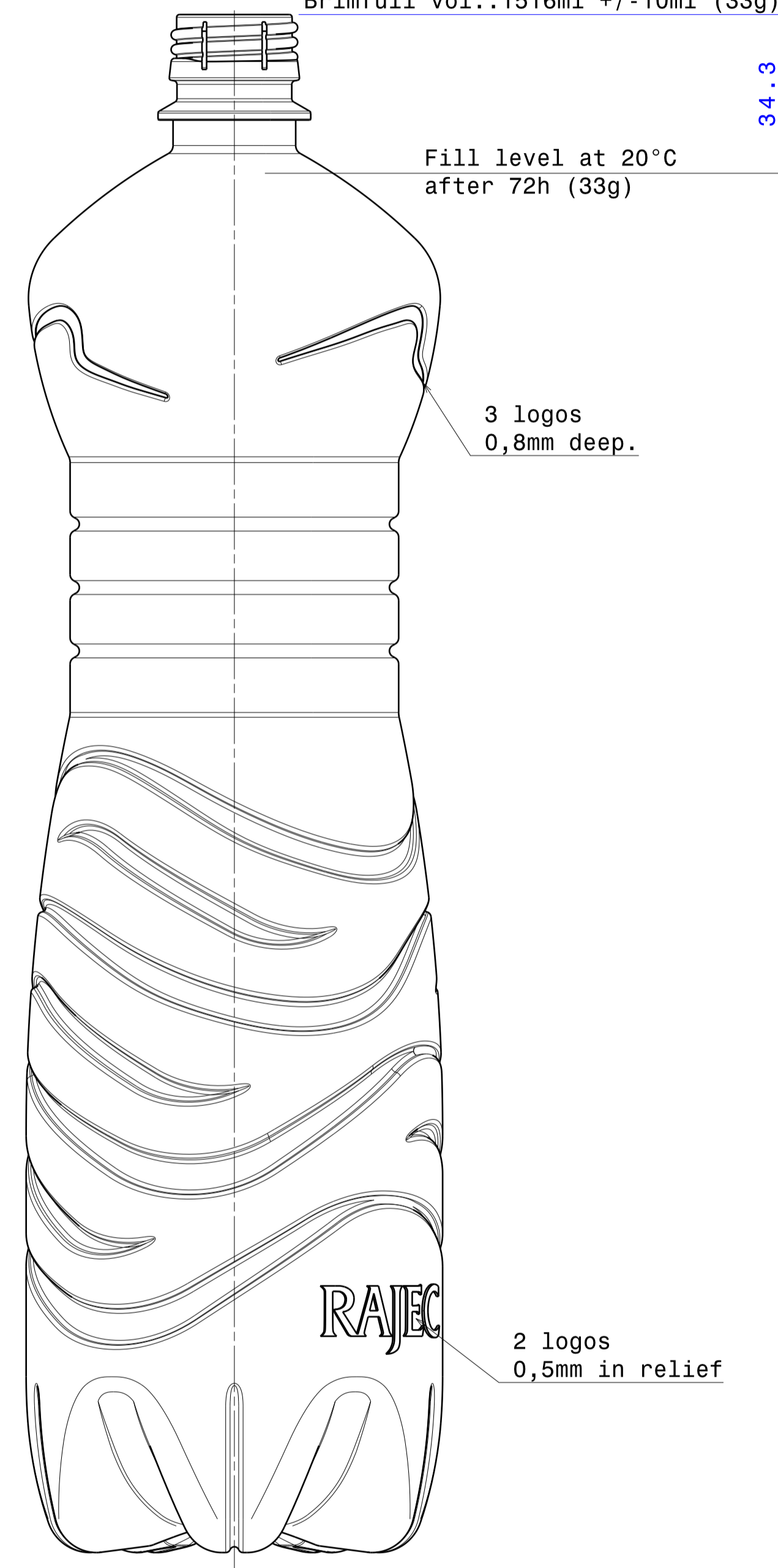
BOTTOM VIEW



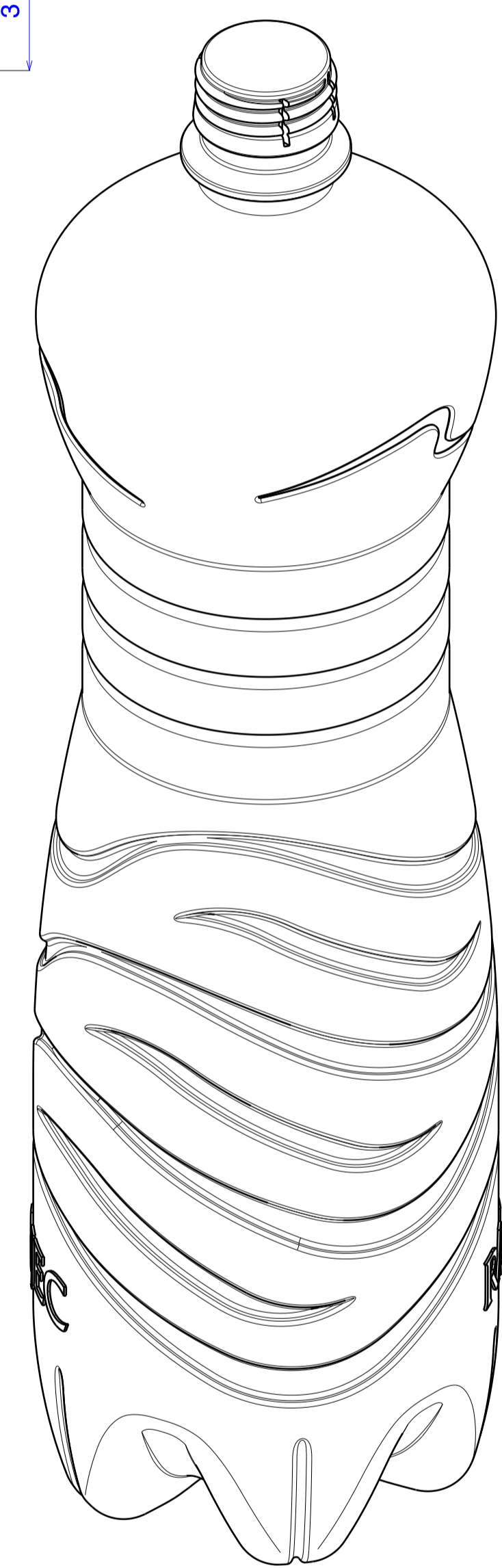
RIGHT VIEW



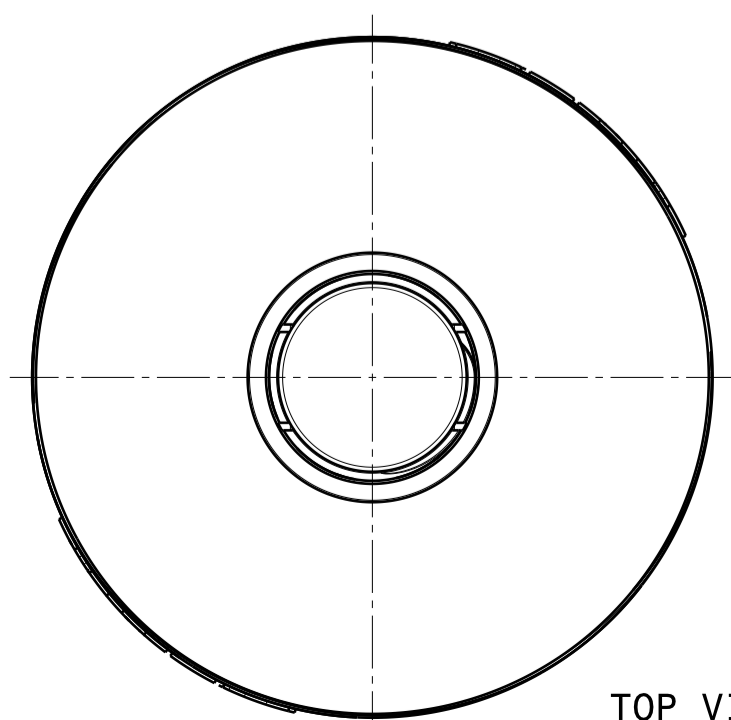
FRONT VIEW



LEFT VIEW



ISOMETRIC VIEW



TOP VIEW

Date	Name	Modification	Ver	Rev
19 Dec 2011	LUCAS J	Drawing created	01	a

average diameter	1/2 length	Label developed length	surface area	Neck finish reference	D	Neck rocking angle	Gravity center	Minimum Stability angle
90.000 mm	375.20 mm	223.10 mm	88324 mm2	10200879	177.12 ml	45.20 deg	144.50 mm	11.50 deg

	BLOWING & COATING DIVISION Sidel Blowing & Services SAS Avenue de la patrouille de France Octeville-sur-Mer BP 204 - 76053 Le Havre Cedex - France	PET	CATIA V5
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Designation / Description :
1.500 l BOTTLE

Volume max bord théorique / theoretical brimfull / poids matière / material weight
1517.12 ml +/- 10ml / 31.00 g ± 0.50 g

Fill point at 20 °C : 1500.00 ml +/- 10ml

Tiré du plan / reference drawing :
11050902

11052136 01 1 A1